1 - Back view of the original end-effector.
2 - Peel away the back layer.
3 - Three screws hold the spherical handle on.
4 - Remove the three screws.
5 - Bottom view of the original end-effector.
6 - The removal of the screws in (4) allows the removal of the bottom hemisphere, leaving the circuit board and buttons in place.
7 - The three screw holes in the circuit board in (6) can be used to mount new hardware, while maintaining the original functionality.
8 - One screw should be returned to secure the top hemisphere.
9 - The back layer can be reattached (it will still be sticky), but this step is not necessary, since the back layer is cosmetic and hidden.